

**CLAMPS**

**STEAM & AIR**

# Heavy Duty Hose Clamps - Steam & Air

## 2 Bolt



## 4 Bolt Stem

The bolts used in the "Boss" interlocking clamps are not standard bolts. These bolts can be re-torqued, but it is not recommended that they be reused. Do not lubricate nuts and bolts.

**SPECIFICATIONS**

RB&H #	SIZE (IN.)	O.D. FROM: (IN.)	O.D. TO: (IN.)	TORQUE
CD/D	3/8	44/64	56/64	6
DD/D	1/2	52/64	60/64	6
B-4/D	1/2	60/64	1 4/64	12
B-5/D	1/2	1 4/64	1 12/64	12
BU-9S/D	3/4	1 10/64	1 18/64	21
BU-9/D	3/4	1 12/64	1 20/64	21
B-9/D	3/4	1 20/64	1 32/64	21
B-10/D	3/4	1 32/64	1 44/64	21
BU-14/D	1	1 34/64	1 46/64	21
B-14/D	1	1 44/64	1 60/64	21
B-15/D	1	1 60/64	2 8/64	21
BU-18/D	1 1/4	1 32/64	1 50/64	40
BU-19/D	1 1/4	1 50/64	2 8/64	40
B-19/D	1 1/4	2 8/64	2 24/64	40
BU-22/D	1 1/2	1 52/64	2	40
B-22/D	1 1/2	2	2 14/64	40
BU-24/D	1 1/2	2 12/64	2 24/64	40

**"KING" CLAMPS**

## "King" Single Bolt Clamps



**SPECIFICATIONS**

RB&H #	FIT HOSE O.D. (IN.)	
	FROM:	TO:
2/D	7/8	1
3/D	31/32	1 1/8
4/D	1 1/16	1 3/16
5/D	1 5/32	1 1/4
6/D	1 1/4	1 3/8
7/D	1 11/32	1 7/16
8/D	1 7/16	1 9/16
9/D	1 17/32	1 11/16
10/D	1 21/32	1 3/4
11/D	1 3/4	1 7/8
12/D	1 7/8	2 1/32
13/D	2	2 1/8
14/D	2 1/8	2 9/32
15/D	2 1/4	2 13/32
16/D	2 3/8	2 1/2
17/D	2 1/2	2 5/8
18/D	2 5/8	2 7/8
19/D	2 7/8	3 1/16
20/D	3 1/16	3 1/4
21/D	3 1/4	3 7/16
22/D	3 7/16	3 5/8
23/D	3 5/8	3 13/16
24/D	3 13/16	4 1/8
25/D	4 1/8	4 5/16
26/D	4 1/4	4 1/2

**CLAMPS**

**“KING” CLAMPS**

**SPECIFICATIONS**

RB&H #	FIT HOSE O.D. (IN.)	
	FROM:	TO:
400/D	3 1/2	4
525/D	4 3/16	5
550/D	5	5 1/2
675/D	6 1/8	6 7/8
769/D	6 15/16	7 5/8
875/D	8 1/4	8 7/8

**“King” Double Bolt Clamps**



**Accessories**

**SPECIFICATIONS**

RB&H #	CLAMPING DIAMETER (IN.)	BOLT HOLE (IN.)
HK0509	1/4	1/4
HK0709	3/8	9/32
HK0809	7/16	9/32
HK0913	5/8	13/32
HK1013	1/2	13/32
HK1113	5/8	13/32
HK1213	1 1/16	13/32
HK1313	3/4	13/32
HK1413	13/16	13/32
HK1513	7/8	13/32
HK1613	15/16	13/32
HK1713	1	13/32
HK1813	1 1/16	13/32
HK1913	1 1/8	13/32
HK2017	1 3/16	17/32
HK2117	1 1/4	17/32
HK2317	1 3/8	17/32
HK2517	1 1/2	17/32
HK2617	1 9/16	17/32
HK2917	1 3/4	17/32
HK3117	1 7/8	17/32
HK3217	1 15/16	17/32
HK3317	2	17/32
HK3417	2 5/32	17/32
HK3817	2 21/32	17/32

**Hose Clamps**



**FEATURES:**

- Plastic-covered
- For all types of hose and tubing

**APPLICATION:**

- Hose support for long hose lengths
- Used to insure proper hose routing where abrasion, moving parts or heat may exist

**SPECIFICATIONS**

RB&H #	SIZE (IN.)	INCH RANGE (IN.)
TBC150/D	1 1/2	1.375 - 1.5625
TBC200/D	2	1.875 - 2.0625
TBC250/D	2 1/2	2.375 - 2.5625
TBC300/D	3	2.7813 - 3.0625
TBC400/D	4	3.7813 - 4.0625
TBC600/D	6	5.7813 - 6.0625

**T-Bolt Clamps**



Stainless steel band, carbon steel bolt.  
3/4" wide band, Torque rating 70 in/lbs.